## Exclusive control unit is available for easy design

 and construction of safety circuitsAll models Supports both PNP and NPN polarities Industry first *
A single unit can be used for PNP / NPN input switching, reducing the number of parts that need to be registered.
※ As of October 2004 and based on


## Plug-in type control unit SF-C11

## Quick-connection

Connecting to the light curtain is done using plug-in connections, which shortens setup and replacement time.


## Easy setup requiring no torque control

A spring method is used for the terminal blocks for connections other than to the light curtain. There is no need to control tightening torques for these terminal blocks.

Removable terminal blocks reduce maintenance time
Removable terminal blocks are used. This reduces the work required for reconnecting wiring during maintenance.


## Robust type control unit SF-C12

Metal enclosure with a IP65 protective structure Robust
The strong metal enclosure has a built-in safety relay. It has an IP65 protective structure, so that it can be set up individually without needing to be inserted into a control panel.


## Slim type control unit SF-C13

## Slim design Slim

22.5 mm 0.886 in thickness, so can be inserted even into narrow spaces inside panels.


| Designation | Model No. | Description |
| :---: | :---: | :---: |
| Standard mounting bracket | MS-SFB-1 | Used to mount the light curtain on the rear surface and side surface (4 pcs. per set for emitter and receiver) |
| Pitch adapter bracket | MS-SFB-4 | Used as the mounting bracket when changing over a previous light curtain with a protective height of 200 to 750 mm 7.874 to 29.528 in to the SF4B series. It is installed using two M5 hexagon-socket-head bolts. ( 4 pcs. per set for emitter and receiver) |
| M8 mounting bracket | MS-SFB-1-T | Allows the light curtain to be mounted at the rear and side with one M8 hexagon-sockethead bolt. (4 pcs. per set for emitter and receiver) |
| M8 pitch adapter bracket | MS-SFB-4-T | Used as the mounting bracket when changing over a previous light curtain with a protective height of 200 to 750 mm 7.874 to 29.528 in to the SF4B series. It is installed using two M8 hexagon-socket-head bolts. ( 4 pcs. per set for emitter and receiver) |
| Dead zoneless mounting bracket | MS-SFB-3 | Mounting with no dead zone is possible so that the mounting bracket does not project past the sensing height. <br> (4 pcs. per set for emitter and receiver) |

Standard mounting brackets

- MS-SFB-1


Pitch adapter bracket

- MS-SFB-4


Four bracket set

M8 mounting bracket

- MS-SFB-1-T


Four bracket set

M8 pitch adapter bracket

- MS-SFB-4-T


Four bracket set

Dead zoneless mounting bracket

- MS-SFB-3


Exclusive control units

| Designation | Appearance | Model No. | Description |
| :--- | :--- | :--- | :--- |
| Connector <br> connection type <br> control unit | SF-C11 | Applicable to 8-core cable with connector. <br> Up to control category 4 |  |
| Solid type <br> control unit | SF-C12 | Applicable to 12-core cable with connector. <br> Up to control category 4 |  |
| Thin type <br> control unit |  | SF-C13 | Applicable to discrete wire connector. <br> Up to control category 4 |

SF-C12 spare relay set
A set of spare relays (2 safety relays and 1 removal tool) is available for the safety relay that is built into the SF-C12. Model No.: SF-C12-RY

## SPECIFICATIONS

## Exclusive control unit

|  |  | SF-C11 | SF-C12 | SF-C13 |
| :---: | :---: | :---: | :---: | :---: |
| Connectable light curtains |  | SF4B series |  | Light curtain manufactured by SUNX |
| Applicable standard |  | IEC 61496-1, UL 61496-1, JIS B 9704-1 |  |  |
| Control category |  | ISO 13849-1 (EN 954-1, JIS B 9705-1) compliance up to Category 4 standards |  |  |
| Supply voltage |  | 24 V DC $\pm 10 \%$ Ripple P-P $10 \%$ or less |  |  |
| Current consumption |  | 100 mA or less (without light curtain) |  |  |
| Fuse (power supply) |  | Built-in electronic fuse, Triggering current: 0.5 A or more, Reset after power down |  |  |
| Enabling path |  | NO contact $\times 3$ (13-14, 23-24, 33-34) | NO contact $\times 2$ (13-14, 23-24) | NO contact $\times 3$ (13-14, 23-24, 33-34) |
|  | Application category | AC-15, DC-13 (IEC 60947-5-1) |  |  |
|  | Rated operation voltage (Ue) / Rated operation current (e) | $30 \mathrm{VDC} / 6 \mathrm{~A}, 230 \mathrm{VAC} / 6 \mathrm{~A}$, resisivive load (Forinduced load, during contact protection) Minute current: 10 mA or more (at 24 V DC)(Note 1) | $24 \mathrm{VDC} / 1 \mathrm{~A}$, resisitive load (For induced load, during contact protection) Minimum applicable load: 15 mA or less (at 24 V DC) |  Minute current: 10 mA or more (at 24 V DC)(Note 1) |
|  | Contact material / contacts | AgSnO, self cleaning, positively driven | AgNiO $+0.2 \mu \mathrm{mAu}$, self cleaning, positively driven | AgSnO, self cleaning, positively driven |
|  | Contact resistance | $100 \mathrm{~m} \Omega$ or less (initial value) | $50 \mathrm{~m} \Omega$ or less (initial value) | $100 \mathrm{~m} \Omega$ or less (initial value) |
|  | Contact protection fuse rated | 6 A (slow blow) | 3 A (slow blow) | 4 A (slow blow) |
|  | Mechanical lifetime | 10 million times or more (switching frequency 180 times/min.) (Note 2) |  |  |
|  | Electrical lifetime | 100,000 times or more (switching frequency 20 times/min, $230 \mathrm{~V} \mathrm{AC} \mathrm{/} 3$ A resistive load) |  |  |
| Pick-up delay (Auto reset/ Manual reset) |  | 80 ms or less / 90 ms or less | 30 ms or less / 30 ms or less | 80 ms or less / 90 ms or less |
| Response time |  | 10 ms or less | 14 ms or less | 10 ms or less |
| Auxiliary output |  | Satety relay contact (NC contract) $\times 1$ (41-42) (Reataed to enabling path) | Saiety relay contact (NC contact) X 1 (31-32) (Related to enabing path) | Saiety relay contact (NC contact) X1 (41-42) (Related to enabling path) |
| Rated operation voltage / current |  | $24 \mathrm{~V} \mathrm{DC} / 2 \mathrm{~A}$, Minute current: 10 mA or more (at 24 V DC) | $30 \mathrm{VDC} / 3 \mathrm{~A}$, Minute current: 15 mA or less (at 24 V DC) | $24 \mathrm{VDC} / 2 \mathrm{~A}$, Minute current: 10 mA or more (at 24 V VC ) |
| Contact protection fuse rated |  | 2 A (slow blow) | 3 A (slow blow) | 2 A (slow blow) |
| Semiconductor auxiliary output (AUX) |  | <Minus ground (Setting for PNP)> <Plus ground (Setting for NPN)> <br> - Max. source current: $60 \mathrm{~mA} \cdot$ Max. sink current: 60 mA <br> - Applied voltage: Same as supply voltage • Applied voltage: same as supply voltage $\binom{$ between the semiconductor }{ auxiliary output and +V}$\binom{$ between the semiconductor }{ auxiliary output and 0 V} <br> - Residual voltage: 2.3 V or less - Residual voltage: 1.5 V or less <br> (at source current 60 mA ) (at sink current 60 mA ) <br> - Leakage current: 2 mA or less - Leakage current: 2 mA or less |  | PNP open collector transistor <br> - Max. source current: 60 mA <br> - Applied voltage: same as supply voltage $\binom{$ between the semiconductor }{ auxiliary output and +V} <br> - Residual voltage: 2.3 V or less <br> (at source current 60 mA ) <br> - Leakage current: 2 mA or less |
|  | Output operation | Related to auxiliary output of light curtain |  | On when the light curtain is interrupted |
| Excess voltage category |  | III |  |  |
|  | Power supply (Ui) | Green LED (lights up when current flowing) |  |  |
|  | Enabling path [OUT (Note 3)] | Green LED (lights up when enabling contacts are closed) |  |  |
|  | Interlock (INTERLOCK) | Yellow LED (lights up when enabling contacts are opened) |  | Yellow LED (lights up when enabling contacts are opened) |
|  | Fault (FAULT) | Yellow LED (blinks when fault occurs) |  | Yellow LED (blinks when fault occurs) |
| External relay monitor function |  | Incorporated | Incorporated (Note 4) | Incorporated |
| Trailing edge function |  | Incorporated |  |  |
| Pola | arity selection function | Incorporated (Sliding switch allows selection of plus / minus ground) Plus ground: Correspond to NPN output light curtain Minus ground: Correspond to PNP output light curtain |  | Incorporated (Cable connection alows selection of plus / minus ground) Plus ground: Correspond to NPN output light curtain Minus ground: Correspond to PNP output light curtain |
| Pollution level |  | 2 |  |  |
|  | Protection | Enclosure: IP40, Terminal: IP20 | IP65 | Enclosure: IP40, Terminal: IP20 |
|  | Ambient temperature | -10 to $+55^{\circ} \mathrm{C}+14$ to $+131{ }^{\circ} \mathrm{F}$ (No dew condensation or icing allowed), Storage: -25 to $+70^{\circ} \mathrm{C}-13$ to $+158{ }^{\circ} \mathrm{F}$ |  |  |
|  | Ambient humidity | 30 to $85 \%$ RH, Storage: 30 to $95 \%$ RH | 35 to $85 \%$ RH, Storage: 35 to $85 \%$ RH | 30 to $85 \%$ RH, Storage: 30 to $95 \%$ RH |
|  | Vibration resistance |  |  |  |
| Connection terminal |  | Detachable-type spring gauge terminal | European terminal | Spring gauge terminal |
| Enclosure material |  | ABS | Die-cast aluminium | ABS |
| Net weight |  | 320 g approx. | 1 kg approx. | 200 g approx. |

Notes: 1) If several SF-C11 or SF-C13 units are being used in line together, leave a space of 5 mm 0.197 in or more between each unit. If the units are touching each other, reduce the rated operating current for safety output in accordance with the ambient operating temperature as shown in the graphs at right.
2) Relay switching lifetime will vary depending on factors such as the type of load, the switching frequency, and ambient conditions.
3) The operation indicator is marked as 'Enabling' on the unit for SF-C12
4) Terminals for utilizing the functions of the SF4B series are available.
<Dilating when SF-C11 units are mounted dose together>

<Dilating when SF-C13 units are mounted close together>


SF-C11


## SF-C13



## SF-C12

Control unit (Optional)


## SFB-HC

 Handy-controller (Optional)

